



**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

NOTES:
 1. THIS IS AN AUTOCAD DRAWING, DO NOT CHANGE MANUALLY.
 2. USE WITH 616336 (M22520/7-01) TOOL FRAME.

REV.	DESCRIPTION	BY	DATE	APR.
A	NEW RELEASE	DYO	11-30-09	MMK

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SCALE: N.T.S.
 DWN BY: DYO
 DATE: 11-30-09
 APPROVED:

UNLESS OTHERWISE SPECIFIED:
 DECIMALS:
 .XXX $\pm .005$
 .XX $\pm .010$
 .X $\pm .030$
 ANGLES:
 $\pm 1^\circ$

ASTRO TOOL CORP. 21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006		CAGE 58164
DESCRIPTION: ENVELOPE DRAWING: 642043 POSITIONER ASSEMBLY		
PART NO.	B	642043-ENV